



Dart Aerospace Ltd.
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646.9701
Job Sheet 185798



Part No: 646.9701

Job Qty: 11 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/18

Job Tracking No:

Due Date: 11/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E SHEET 1-4 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	11 Ea	11/23/18	11/23/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 14 2018
110	Packaging	11 pcs	11/23/18	11/23/18	0.00	0.00	Packaging1-1		NOV 14 2018
120	Small Fab	11 pcs	11/23/18	11/23/18	0.00	0.31	Small Fab-1		NOV 22 2018
130	QC	11 pcs	11/23/18	11/23/18	0.00	0.00	QC5		NOV 22 2018
140	Packaging	11 pcs	11/23/18	11/23/18	0.00	0.00	Packaging3-1		NOV 22 2018
150	QC21-SA	11 Ea	11/23/18	11/23/18	0.00	0.00	QC21		NOV 22 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598:
Descriptions: exp. date:

140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

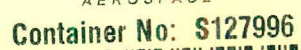
Part / Item	Component Name	Quantity	Operation	Container
646.9710	Body	11 Ea (1 ea)	90-Start up Operation	5123696
646.9711	Blade	22 Ea (2 ea)	90-Start up Operation	5104600
MS21042L08	Nut	66 Ea (6 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	66 Ea (6 ea)	90-Start up Operation	5104359
NAS1149FN832P	Washer	132 Ea (12 ea)	90-Start up Operation	5104706

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9710	11	11	0
	646.9711	22	109	0
	MS21042L08	66	1,515	0
	MS27039-08-19	66	1,513	0
	NAS1149FN832P	132	2,327	0

Part Specifications

Specifications could not be found.



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Part: 646.9701

Job No: 185798

Serial No/Batch: S127996

Revision: E

Inspector:

Exp Date:

Instructions:

Date: 11/14/18